**Product Overview** 

# Power Precision Control

Hydraulic pumps, motors and valves



### Welcome

Around the globe, the name Kawasaki has become synonymous with quality and innovation.

Kawasaki is a total systems engineering company, leading the way in hydraulics and supplying equipment for a huge range of applications including industrial, construction and marine.

Each component we design, and every system we manufacture is the result of nearly 100 years of engineering experience. We not only draw on cutting-edge research from our own R&D facilities, but from across the entire Kawasaki Group. Combining this world-class R&D with global manufacturing means we can keep pushing the boundaries of efficiency and controllability to really maximise our customers' output.

### Power Precision Control

Wherever there's a need for lifting, pumping, moving, steering or controlling, you will find Kawasaki's advanced technologies. Every day our products work hard to boost fuel efficiency, cut energy wastage and maximise output.

04 Mobile and Off-Highway 05 Industrial 06 Marine **7** Agriculture O9 Axial Piston Pumps 15 Axial Piston Motors 19 Staffa Radial Piston Motors 24 Control Values 30 Design and Innovation





Our R&D focuses on giving our customers greater output at a lower cost. That means maximised uptime and greater fuel efficiency.

Kawasaki products are rigorously tested to ensure they offer the reliability and controllability our customers need, even in the most difficult operating conditions.

precision and control are critical.

Excavators
Cranes
Forklifts
Wheel loaders
Crushers
Telehandlers
Backhoe Loaders
Agricultural Tractors
Crop Sprayers

### Industrial

### We developed our first product for the industrial sector in 1962.

Now, our total systems engineering has made us leaders in this advancing and demanding sector. Owners of today's industrial machines need control, durability and reliability, wherever their machines are working. Our advanced hydraulic technology not only boosts control and efficiency but also lowers noise and maximises uptime – essential for 24/7 operations.

#### Designing efficiency

Thanks to recent Kawasaki innovations, our hydraulic pumps now deliver a significant improvement in energy efficiency, making them the most effective on the market.

Presses
Machine Tools
Injection Moulding Machines
Steel works
Automation
Civil Engineering
Recycling Machinery
Paper Mills

#### Quality built in

We design our hydraulics to adapt to a variety of working fluids, with improved tolerance to contamination.



### Whatever the conditions, trust Kawasaki Marine

Extreme weather and rough seas are all part of the course for Kawasaki's hydraulic components and machines in the marine industry. Each has been designed to work hard around the clock in hazardous weather. So what ever the conditions you can rely on Kawasaki's components to give you the highest levels of reliability, efficiency and performance.

#### Staffa motors

Our Staffa radial piston motors are the most technically advanced on the market, thanks to their hydrostatically balanced design. Built-in efficiency means they wear less, with superior torque due to minimal metal-to-metal contact.

Capstans
Winches
Marine cranes
Deck machinery
Bow thrusters
Steering gear
Off-shore systems

#### Efficiency built in

We're innovating to deliver improved control of marine systems whilst ensuring safety and reliability.





Built for quality, efficiency and technological excellence, Kawasaki's components are setting a new standard in construction machinery.

You can use our products individually, but for maximum machine efficiency, we highly recommend using them to **build a total system solution:** 



## AXIAL PISTON PUMPS

Kawasaki is a world-leader in pump efficiency and performance. Inside our range you'll find some of the most efficient axial piston pumps available on the market today. And because our engineers understand our customers' needs, each pump has been designed to deliver high performance across a diverse range of applications.

#### K3VLS

Lighter and more compact than any similar product on the market, the K3VLS Axial Piston Pump has been developed for machines and equipment that use load-sensing or electronic control systems. Its development follows extensive research and development: our engineers combined efficiency with simplicity to deliver the most technologically advanced medium pump available.

While most variable displacement axial piston pumps suffer a dramatic drop in efficiency at lower displacements, the K3VLS demonstrates best-in-class efficiency across the full operating range.

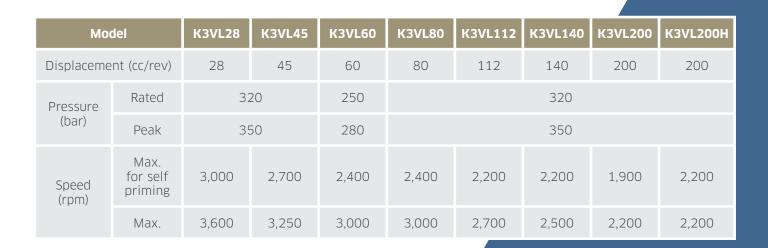
- **5**0, 65, 85, 105, 125 and 150cc displacements
- 280 bar continuous pressure rating
- 350 bar peak pressure rating
- Load sensing, torque limiting, power shift and electronic displacement controls

Туре		K3VLS50	K3VLS65	K3VLS85	K3VLS105	K3VLS125	K3VLS150		
Displacement (cc/rev)		50	65	85	105	125	150		
Pressure	Rated	280							
(bar)	Peak	350							
Speed (rpm)	Max	2,700	2,600	2,500	2,300	2,200	2,200		





- 28 to 200cc displacements
- 320 bar continuous pressure rating
- Load sensing, torque limiting, power shift and electronic displacement control
- ✓ Integral impellor pump available on 200cc unit



#### **Reduced noise**

We've optimised the K3VL to deliver low pulsation, providing a much reduced noise level during operation.





Kawasaki's K3V/K5V pump range has been specifically designed to meet the tough demands of hydraulic excavators and other mobile machinery. The K5V series now provides an even higher power density as well as industry-leading levels of reliability and a long life.

- 63 to 280cc displacements available
- 343 bar continuous pressure rating
- Single, tandem and parallel versions
- Wide range of power, pressure and displacement controls available

Model		K3V63	KV3112	K3V140	K3V280	K5V80	K5V140	K5V160	K5V200
Displacement (cc/rev)		63	112	140	280	80	140	160	200
Pressure	Rated	343	343	343	343	343			
(bar)	Peak	392	392	392	392	392			
Speed (rpm)	Max. for self priming	3,650	2,360	2,150	1,600	2,460	2,160	2,000 (2,350)*	1,900 (2,200)*
, ,	Max.	3,250	2,700	2,500	2,000	3,000	2,500	2,350	2,200

<sup>\*</sup>with centrifugal pump

#### Handling displacement

The K5V pump range easily handles enlargement of displacement, despite having the same installation dimensions and regulator variations as the K3V.

#### K8V

The K8V series is Kawasaki's new closed loop pump. Engineered to deliver in any conditions, it provides excellent controllability, low noise and superior efficiency. The K8V is regularly used in hydrostatic transmissions on a variety of off-highway machinery.

- 71, 90 and 130cc displacements
- 400 bar rated pressure
- Electronic and hydraulic displacement control
- Through drive and tandem versions available

Туре		K8V71	K8V90	K8V125
Displacement (cc/rev)		71	90	130
Pressure	Rated		400	
(bar)	Peak		450	
Speed (rpm)	Max	3,300	3,050	2,850

#### New generation of pump

The K8V has been designed to deliver outstanding controllability with multiple control options.



#### **K7V**

When your installation space is small, the K7V pump is an excellent choice. While its power density is greater than the K3V and K5V series, its pump still delivers exceptionally high efficiency by optimising clearance and stabilising cylinder rotation.

- **/** 63 and 180cc displacements available
- 350 bar continuous pressure rating
- Tandem configuration
- ✓ Wide range of power, pressure and displacement controls available

Мо	del	K7V63	K7V125	K7V140	K7V160	K7V180
Displacement (cc/rev)		63	130	140	160	180
Pressure	Rated	350	350	350	350	350
(bar)	Peak	400	400	400	400	400
Speed (min <sup>-1</sup> )	Max. Self- Priming	2,650	2,360	2,200	2,100	2,000
(111/11 *)	Max.	3,250	2,700	2,500	2,350	2,300

#### **Long Life**

In developing the K7V, Kawasaki's engineers adopted high-load bearings and our friction free hydrostatically balanced piston shoes. The result: an impressively high level of reliability and a much longer life.





The K3VG-DT series of tandem swash-plate type axial piston pumps provides excellent performance in high-flow industrial applications. The series is a particularly compact and cost-effective package.

- **/** 63 to 560cc displacements
- 343 bar continuous pressure rating
- Long bearing life
- / ISO Shaft
- Optional through-drive

Model		K3VG63	K3VG112	K3VG180	K3VG280	K3VG180DT	K3VG280DT			
Displacement (cc/rev)		63	112	180	280	360	560			
Pressure	Rated				343					
(bar)	Peak		392							
Speed (rpm)	Max. for self priming	2,600	2,200	1,850	1,600	1,850	1,600			
	Max.	3,250	2,700	2,300	2,000	2,300	2,000			

\*with centrifugal pump

#### Responsive

The K3VG has been designed to provide excellence in controllability with an extensive range of highly responsive control options.







#### K7VG

The K7VG series of high-pressure swash plate type pumps was developed for general industrial machinery use. The adoption of the high-load bearings and friction-free contacting mechanism of piston shoes, results in a high level of reliability and long life.

- 180 and 270cc displacements
- 350 bar continuous pressure rating
- Long bearing life
- ✓ ISO Mount and Shaft
- ✓ Optional through-drive
- Highly responsive controls

Мос	del	K7VG180	K7VG265	
Displaceme	nt (cc/rev)	180	270	
Pressure	Rated	350		
(bar)	Peak	40	00	
Speed (rpm)	Max. for self priming	1,850	1,600	
	Max.	2,200	1,900	

#### Reliability

This high pressure pump is based on our unique technologies and rich experiences. Long life are made possible by utilizing an optimized piston/slipper and high-load bearings.

# AXIAL PISTON MOTORS

Kawasaki is a world-leader in motor efficiency and performance. Inside our range you'll find some of the most efficient axial piston motors available on the market today. And because our engineers understand our customers' needs, each motor has been designed to deliver high performance across a diverse range of applications.

#### M7V

The M7V series is a high-speed variable displacement swash plate type axial piston motor. It provides a best-in-class choice in hydrostatic transmissions, drill rigs and crane winch systems.

- 85, 112 and 160cc displacements
- 400 bar continuous pressure rating
- Electronic and hydraulic displacement control
- Fixed displacement version available

Туре		M7V85	M7V112	M7V160			
Displacement (cc/rev)		85 112		160			
Pressure	Rated	400					
(bar)	Peak	450					
Speed (rpm)	Max	3,900	3,550	3,100			
Speed (rpm)*		6,150 5,600		4,900			

\*Max speed at <0.6gmax

#### **Superior results**

The M7V combines excellent reliability with exceptionally low noise.



#### M5X

The M5X series has been developed to provide a lighter weight, more compact swing drive motor. The M5X includes built-in parking brake, antishock valves, deceleration valves and brake release timing valves. It can be combined with the Kawasaki reduction gearbox to provide a complete swing drive solution.

- **/** 50 to 250cc displacements
- ✓ Up to 330 bar continuous pressure rating
- Built-in anti-shock, parking brake and deceleration valves
- Available with Kawasaki swing drive gearbox

Model		M5X50	M5X80	M5X130	M5X180	M5X250
Displacement (cc/rev)		44	79	129 180		250
Pressure	Rated	280	330	32	24	330
(bar)	Max	330	400	392		400
Max. Speed (rpm)		2,000	2,200	1,850	1,650	1,520

Model	M5X80 -RG08D	M5X130 -RG11	M5X130 -RG14	M5X180 -RG14	M5X180 -RG16	M5X180 -RG20	M5X250 -RG27
Displacement (cc/rev)	1,580	2,437	2,437	3,395	4,128	4,539	6,303
Rated Pressure (bar)	318	255	309	255	240	284	269
Max. Speed (rpm)	110	92	92	84	68	67	60

Model	M5X130 -RG17C27	M5X130 -RG23C34	M5X180 -RG17C27	M5X180 -RG23C34
Displacement (cc/rev)	3,350	4,380	4,630	5,740
Rated Pressure (bar)	302	322	230	245
Theoretical output torque N-m (Kgf-m)	17,000 (1,730)	22,400 (2,280)	17,000 (1,730)	22,400 (2,280)
Service Brake	Handbrake	Handbrake	Handbrake	Handbrake

#### Developed for excellence

Improving on M2X technology, the M5X combines a best-in-class output power with a compact design.

#### **M3X/M3B**

The M3X and M3B series are swash plate type axial piston motors available in fixed (M3X) and variable (M3B) displacement versions. They are used extensively in mobile crusher drives, cranes and drill rigs.

- **2** 200, 280, 530 and 800cc displacements
- Up to 320 bar continuous pressure rating
- Constant horsepower control option
- Available with parking brake

Mod	el	M3X200	M3X280	M3X530	M3X800	M3B200	M3B280	M3B530	M3B800	
Displacement	105	280	F22	200	195	280	533	800	Max.	
(cc/re	2∨)	195	280	533 800	106	93	178	267	Min.	
Pressure	Rated	ed 294				320	300	294		
(bar)	Max		34	43		350	350	343		
Max. Speed		1,900	1 700	1 400	1,200	1,900	1,700	1,400	1,200	Max.
(rpm)	1)	1,500	1,700	1,400	1,200	2,930	2,200	1,700	1,500	Min.

#### **Built on experience**

The M3X and M3B are based on Kawasaki's long history of designing swash plate type pumps and motors.



# STAFFA RADIAL PISTON MOTORS

For more than 60 years the Staffa name has been synonymous with the best in class radial piston hydraulic motors.

#### **HMF 3 Speed Motor**

Kawasaki's HMF 3 Speed Motor offers three displacements, providing consistent controlled acceleration. The HMF is the very latest addition to our Staffa motor range and so benefits from all our research and innovation to offer market-leading levels of reliability and performance.

- Dynamic displacement change
- 3 displacement modes or two displacement modes plus free wheel
- Speed sensing
- ✓ A wide range of displacements from 1475cc/rev to 5326cc/rev
- Greater flexibility
- Faster response times

Туј	pe	HMF100	HMF200	HMF270	HMF325			
Displaceme	nt (cc/rev)	1,600	5,326					
Pressure (bar)	Rated	250						
	Peak	275						
Speed (rpm)	Max	270	175	150	130			

<sup>\*</sup> Performance figures as HMC range

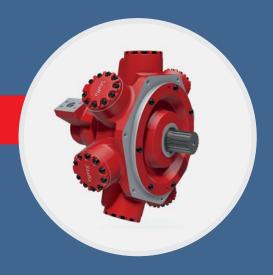
#### **Innovation**

Kawasaki "Staffa" high torque, low speed radial piston motors use hydrostatic balancing techniques to achieve high efficiency, combined with good breakout torque and smooth running capability.

#### **HMB**

The fixed displacement HMB series radial piston motors have a well-proven design that incorporates high efficiency with a good breakout torque and smooth running capability.

- 188 to 6,800cc displacements in 12 frames
- 250 bar continuous pressure rating
- High volumetric and mechanical efficiency
- Unique hydrostatic balancing provides minimum wear and extended life



Model	HMB10	НМВ30	HMB45	НМВ60	НМВ80	HMB100
Displacement (cc/rev)	188	442	740	983	1,344	1,639
Average actual running torque (Nm/bar)	2.79	6.56	10.95	14.5	19.9	24.3
Max. continuous speed (rpm)	500	450	400	300 25		250
Max. continuous output (Kw)	25	42	60	80	100	110
Max. continuous pressure (bar)	20	)7		25	50	
Max. intermittent pressure (bar)	241	241		2	75	

Model	HMB125	HMB150	HMB200	HMB270	HMB325	HMB400	HMB500
Displacement (cc/rev)	2,050	2,470	3,087	4,310	5,310	6,800	8,000
Average actual running torque (Nm/bar)	30.66	36.95	46.07	63.79	79.4	101	114
Max. continuous speed (rpm)	22	20	175	125	100	120	100
Max. continuous output (Kw)	100	100 115 130 140 190					170
Max. continuous pressure (bar)	250					190	
Max. intermittent pressure (bar)			27	75			227

#### **Diverse applications**

HMB motors are suited to a wide variety of industrial applications, including injection-moulding machines.

#### **HMC**

The HMC series variable displacement models have two pre-set displacements that can be chosen to suit your specific application requirements. These motors are also available as a continuously variable version, using either hydro-mechanical or electro-hydraulic control methods.

- Sum every control of the control of
- 492 to 5,326cc displacements in 7 frame sizes
- 250 bar continuous pressure rating
- Dynamic displacement change
- Freewheel option available
- Constant horsepower control option

Model	НМС30	HMC45	НМС80	HMC125	НМС200	HMC270	HMC325	
Displacement	492	737	1475	2048	3080	4588	5326	Max.
(cc/rev)*	246	573	737	983	1470	1310	1557	Min.
Average actual	6.86	10.63	23.9	29.9	46.6	69.4	80.4	Max.
running torque (Nm/bar)	3.2	4.4	12	12.8	21	22.4	27.9	Min.
Max. continuous speed (rpm)	450	450	270	215	175	150	130	Max.
	600	600	500	450	300	375	330	Min.
Max. continuous	60	99	138	135	174	213	213	Max.
output (Kw)	35	42	105	81	105	107	120	Min.
Max. continuous pressure (bar)	207	250						
Max. intermittent pressure (bar)	241			2	75			

<sup>\*</sup>Many other displacement options are available upon request

#### **Complete systems**

Used individually, the HMC models offer market-leading efficiencies and performance. These benefits are further enhanced when combined with other Kawasaki components.

#### **HPC**



- 1,344 to 6,555cc displacements in 6 frame sizes
- 250 bar continuous pressure rating
- Dynamic displacement change
- Freewheel option available
- ✓ Constant horsepower control option

Model	НРС80	HPC125	HPC200	HPC270	HPC325	
Displacement	1,600	2,048	4,588	2048	5,326	Max
(cc/rev)*	819	1,147	737	1,966	2,294	Min
Average actual running torque	24.1	30.8	47.2	70.1	81.6	Max
(Nm/bar)	11.9	16.5	24.1	28.6	33.6	Min
Max. continuous speed (rpm)	270	215	175	150	130	Max
	500	390	270	310	275	Min
Max. continuous	165	173	216	278	278	Max
output (Kw)	120	123	170	156	174	Min
Max. continuous pressure (bar)			250			
Max. intermittent pressure (bar)			275			

<sup>\*</sup>Many other displacement options are available upon request

#### Reputation

Kawasaki's HPC models are particularly well known for their efficiency and reliability under even the toughest marine conditions.

#### C400

The HPC400 motor is designed to meet the needs of maritime equipment manufacturers in the 21st century. As part of the Staffa HPC range of motors, the HPC400 boasts a peak shaft power rating of 430 kW and a rated torque of 25,000 Nm.

- Max. Continuous Power of 430 kW
- Smooth Operation at Low Speed
- Dynamic Displacement Change
- ✓ Rated Torque of 25,000 Nm
- Freewheel Option available
- Rugged Staffa Design
- ✓ High Starting Torque
- **✓** 250 bar Continuous Rating

Тур	HPC400	
Displaceme	6,555	
Pressure	Rated	250
(bar)	Peak	275
Speed (rpm)	Max	220

#### **Heavy duty**

The C400 model is suitable for heavy duty use and is designed to perform to high standards even within harsh environments. Its long service life makes it suitable even for harsh environments.





### **VALVES**

Kawasaki hydraulic valves and controllers provide superior performance and control for a wide variety of industrial vehicles. Every component in our range offers excellent efficiency and controllability when used alone. However, when combined with our pumps and motors, you will find they provide even greater levels of

#### **KLSV**

The KLSV is a series of flow-sharing, load-sensing main control valves for multifunction construction machinery. Their low hysteresis and excellent pressure-drop characteristics provide superior performance and efficiency.

Post-compensated, flow-sharing design

performance and reliability.

- Hydraulic pilot and electro-hydraulic actuation
- Up to 400 bar continuous pressure rating
- Special versions for wheel loaders, midi excavators and skid steer loaders
- Three sizes with sectional flow rates of 180, 250 and 400 l/min

Model		KLSV18	KLSV22*	KLSV28*
Max	Pressure (bar)	400	350	350
Max.	P port	240	350	450
Flow (L/min)	Spool Section at Δ P=1.5MPa	180	300	400
Max. Num	Max. Number of Sections		10	7

<sup>\*</sup>under development

#### Reduced energy wastage

Thanks to the KLSV Series' optimised fluid flow path, the design of these valves significantly reduces energy wastage throughout your entire hydraulic system.





**The KLW** is a flow-sharing, load-sensing main control valve specifically designed for wheel loaders. It provides low hysteresis and superior pressure-drop characteristics to deliver high performance and excellent levels of efficiency.

**The KLR** is a flow-sharing, load-sensing main control valve designed for skid-steer loaders. The KLR includes a self-levelling feature that delivers real improvements in machine productivity.

- ✓ Post-compensated, flow-sharing design
- ✓ Integrated lock valves and integrated damping valve for ride control
- Up to 350 bar continuous pressure rating
- Regeneration and double actuator ports available
- Three sizes with sectional flow rates of 180, 250 and 400 l/min

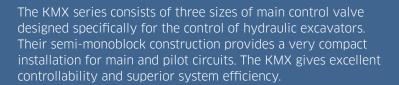
Мос	iel	KLW18* KLW22*		KLW28	KLR18		
	P port	240	300	450	180		
Max. Flow (L/min)	Coction	180	250	400	150		
Section		*Differential Pressure = 1.5 MPa					
Max. Press	sure (bar)	350			270		
Control		Electro-hydraulic control					
COM	I UI	Hydraulic control					

<sup>\*</sup>under development

#### **Precision**

The KLR's impressive levels of performance are due to Kawasaki's extensive valve experience across almost every engineering industry.

#### **KMX**





- 130, 240 and 360 l/min service flow rates
- 343 bar continuous pressure rating
- **/** Straight travel, swing priority and circuit confluence features

Model	KMX13	KMX15	КМХ32
Max. Pressure (bar)		343	
Rated Flow (L/min)	130	240	500

#### **Built for your needs**

Depending on requirements, the KMX can include sets of special-function circuits.



#### KDRDE5K



The KDRDE5K and KWE5K series valves are proportional pressurereducing and directional control valves of cartridge type. Available in 12 and 24 VDC versions, they can be used in combination to provide various compact control solutions for agricultural and mobile machinery.

- 88 bar supply pressure
- ✓ 10 I/min and 16 I/min flow rates
- ✓ Common cavity for KDRDE5K and KWE5K
- Excellent hysteresis

Model	KWE5K/KDRE5K
Max. Pressure (bar)	88
Max. Back Pressure (bar)	10
Max. Flow (L/min)	10

#### Reliability

The KDRDE5K is 100% waterproof, making it ideal for use outdoors.



#### PV

Our PV series valves are pressure-reducing type pilot valves that allow operators to simultaneously control spools of multiple control valves as well as the tilting angle of variable displacement pumps. The operational torque can be reduced to meet your requirements (Patent registered), while the small operational force enables minute control, reduced pressure drop and quick response.

- 70 bar supply pressure
- / Up to 20 I/min flow rate
- Excellent operator feel
- Excellent hysteresis
- Hydraulic damping
- Excellent controllability

Model	PV48K	PV48M	PVD6P	PVD8P	PV6P
Inlet Pressure (max.) (bar)	70				
Outlet Pressure (max.) (bar)			3		
Rated Flow (L/min)	20	15		10	
Application	Excavator	Mini Excavator	(Mini) Excavator	(Mini) Excavator	Rough Terrain Crane
Features	Joystick type	Joystick type compact	Pedal for propelling with damper	Pedal for propelling with damper	Bankable type compact

#### **Controllability**

The PV series includes an operational torque that can be reduced to meet your requirements (Patent registered) while the small operational force enables minute control, reduced pressure drop and quick response.





#### **ERU**

The ERU Series of electrical remote control units are available in joystick and pedal version. They have the same look, feel and proven performance as Kawasaki's market-leading hydraulic pilot valves.

- Joystick, foot pedal, dual and single axis versions available
- Wide variety of handle options including potentiometer with integral amplifier
- FNR function for transmission control
- Integral damping feature on foot pedal type
- PWM and CanBus ERU versions available

Model	ERU2	ERUP2	ERUP1	ERUS1	
Туре	Joystick	Twin Pedal	Single Pedal	Single Axis Lever	
Temperature Range (°C)	-40-75				
Lever Angle (deg)	23.0	12.4	12.4	21.5	
Operating Torque (Nm)	1.3-2.6	0.5-2.0			
Output Type	Analogue/PWM/CanBus				

#### Developed for the environment

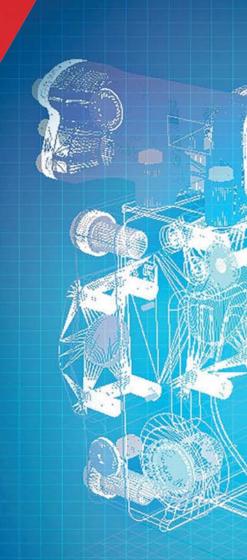
The Kawasaki ERU Series uses an electromagnetic noise-proof, fully waterproof construction making it highly reliable in any conditions.

# Design & Innovation

#### **Experts in design**

As global leaders in hydraulics and precision machinery, our systems and individual components are based on our wealth of engineering experience right across the Kawasaki Group. Our engineers from aeronautics, marine, agriculture and many more industries collaborate not only on the big innovations, but on the smaller, incremental improvements that give our customers the efficiency and reliability they need to be competitive.

As we look to the future, we will keep building on our successes to develop the next generation of hydraulic systems and products.



### **Innovating for all**

#### For the end user

We're increasing efficiency and reliability, particularly when our components are used together as a complete system.

#### For our customers

We're boosting efficiency and minimising waste so that our customers can reduce their costs.

#### For industry

We're pushing the boundaries of hydraulics, shaping the industries we work in.

#### For future generations

We're developing advanced technologies to help construction companies reduce their impact on the environment.

# Power Precision Control

Off-highway / Industrial / Marine / Design

Kawasaki Precision Machinery UK Ernesettle Lane Ernesettle Plymouth PL5 2SA

